

VITROCSA



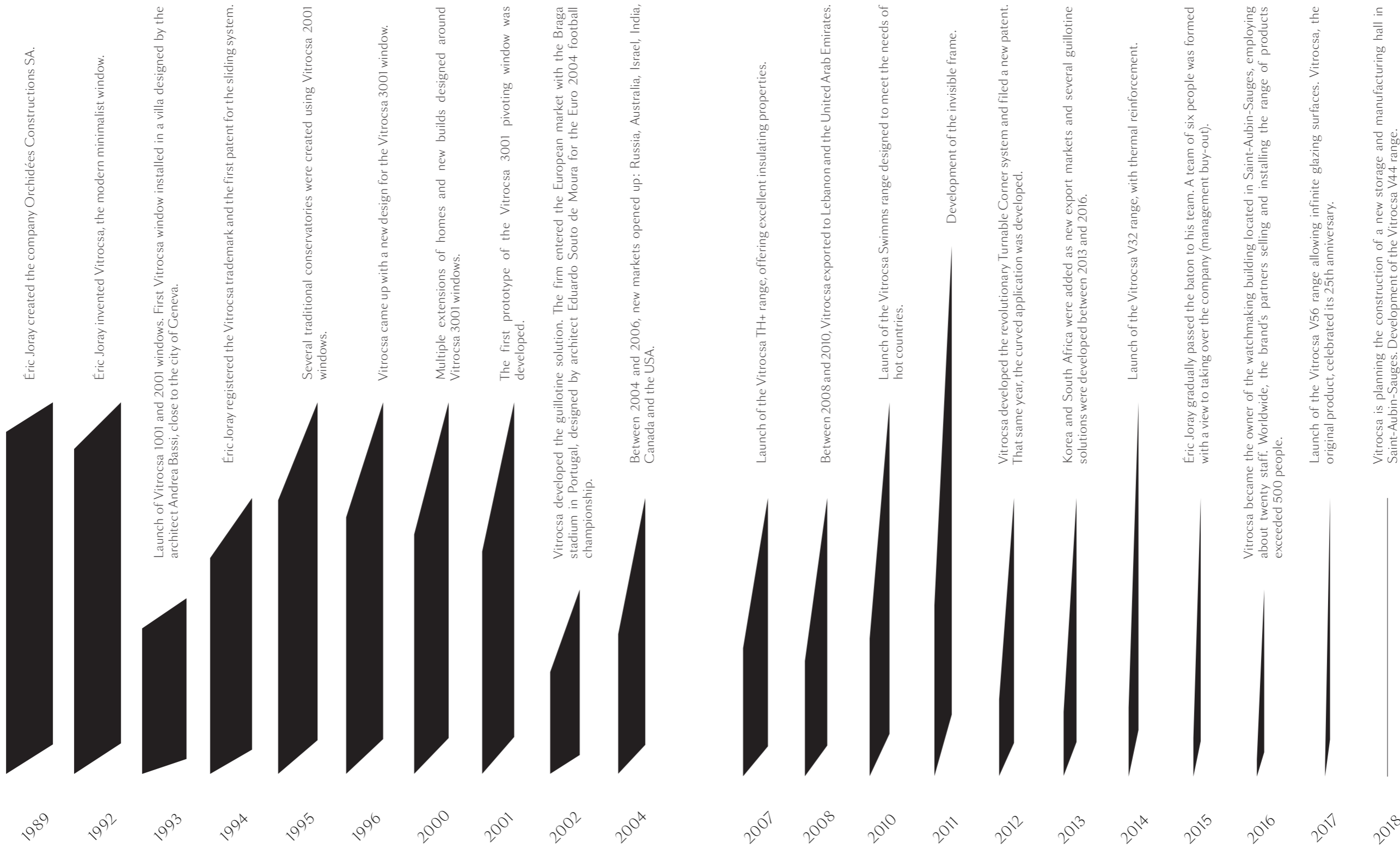
Introduction

There can be no technological revolution without pioneers. Although not well-known to the general public, there is no doubt Éric Joray joined their ranks when he invented the modern minimalist window in 1992. Vitrocsa exports its systems to more than 60 countries in five continents, ensuring their current position as global bestsellers.

Vitrocsa is an official member of SWISS LABEL, a recognised symbol of quality, safety and reliability for over a century. All of its micromechanical systems and solutions are designed in the Swiss town of Saint-Aubin-Sauges by technicians trained to watchmaking standards.

Vitrocsa has been certifying the perfection of its products and constantly developing new innovations for more than 25 years. In the words of Éric Joray: "What matters most is a passion for the job and a desire to overcome challenges."

An entrepreneurial philosophy that he has passed on to his team and partners.



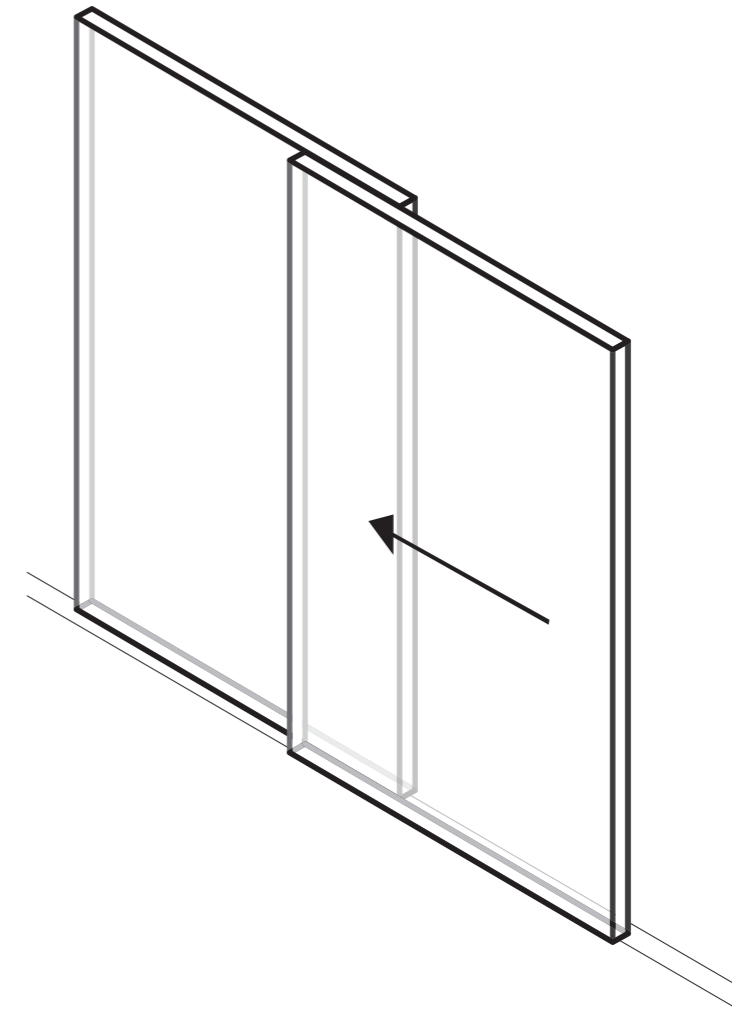


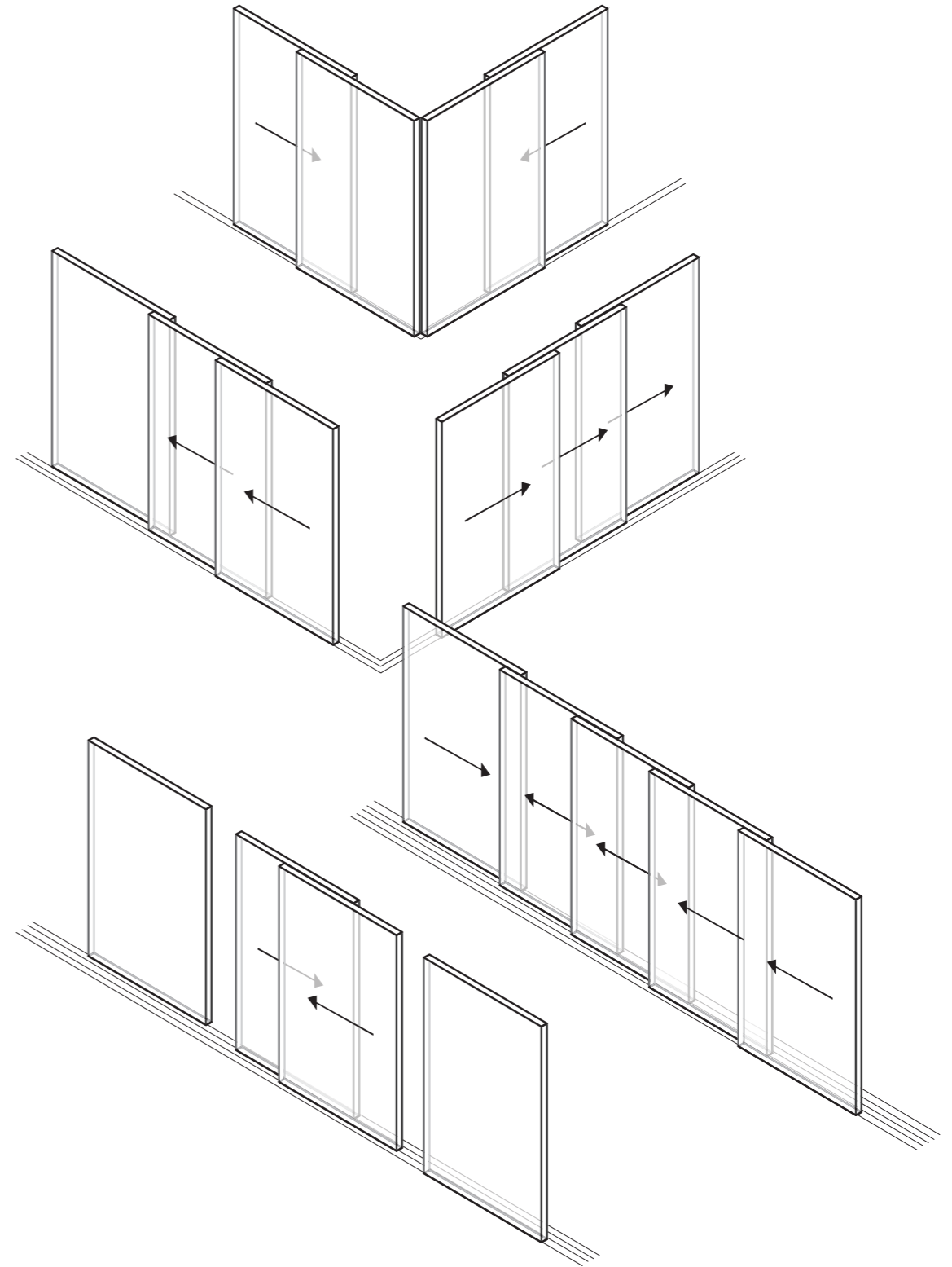
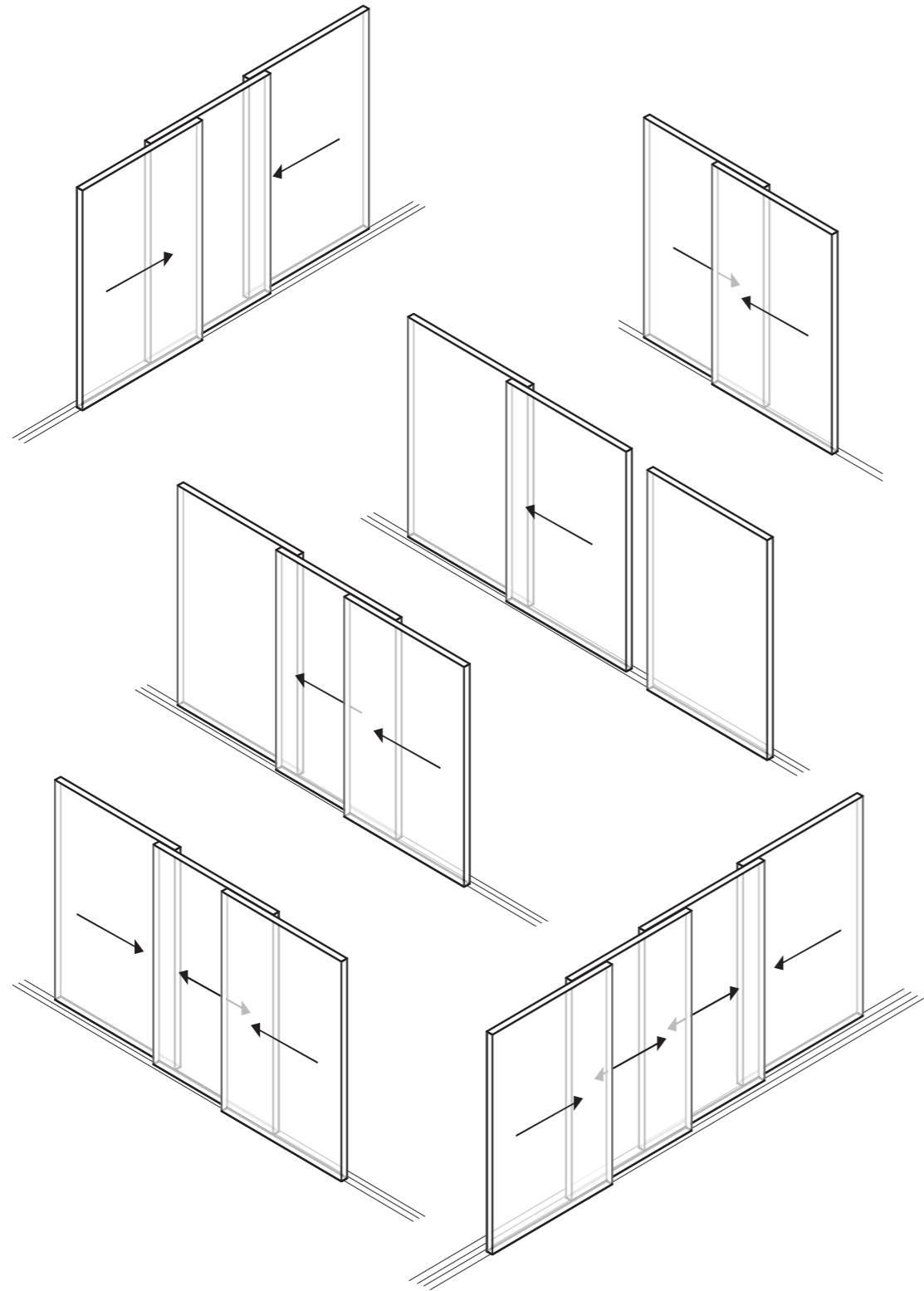
CONFIGURATIONS

To better meet the needs of its customers, Vitrocsa has developed several systems which can be adapted to each individual and each situation. We assess the environment and composition of your building, then offer you the perfect solution.

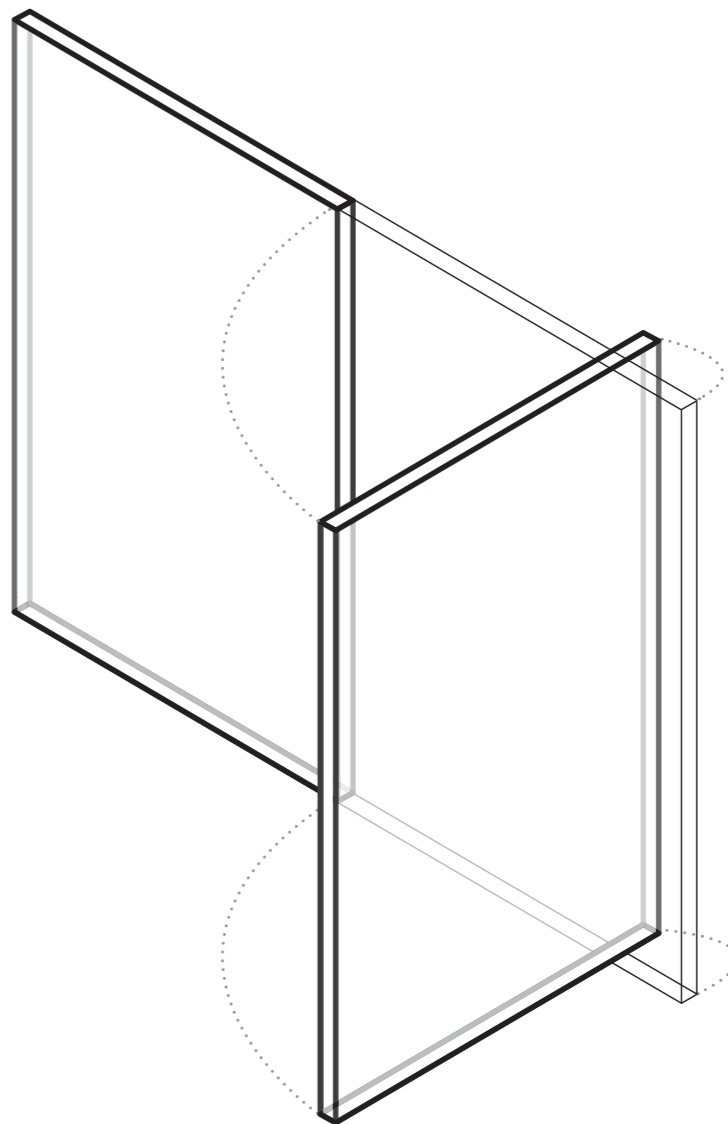
Your patented new windows are then produced in Switzerland and installed by one of our trained and experienced partners.

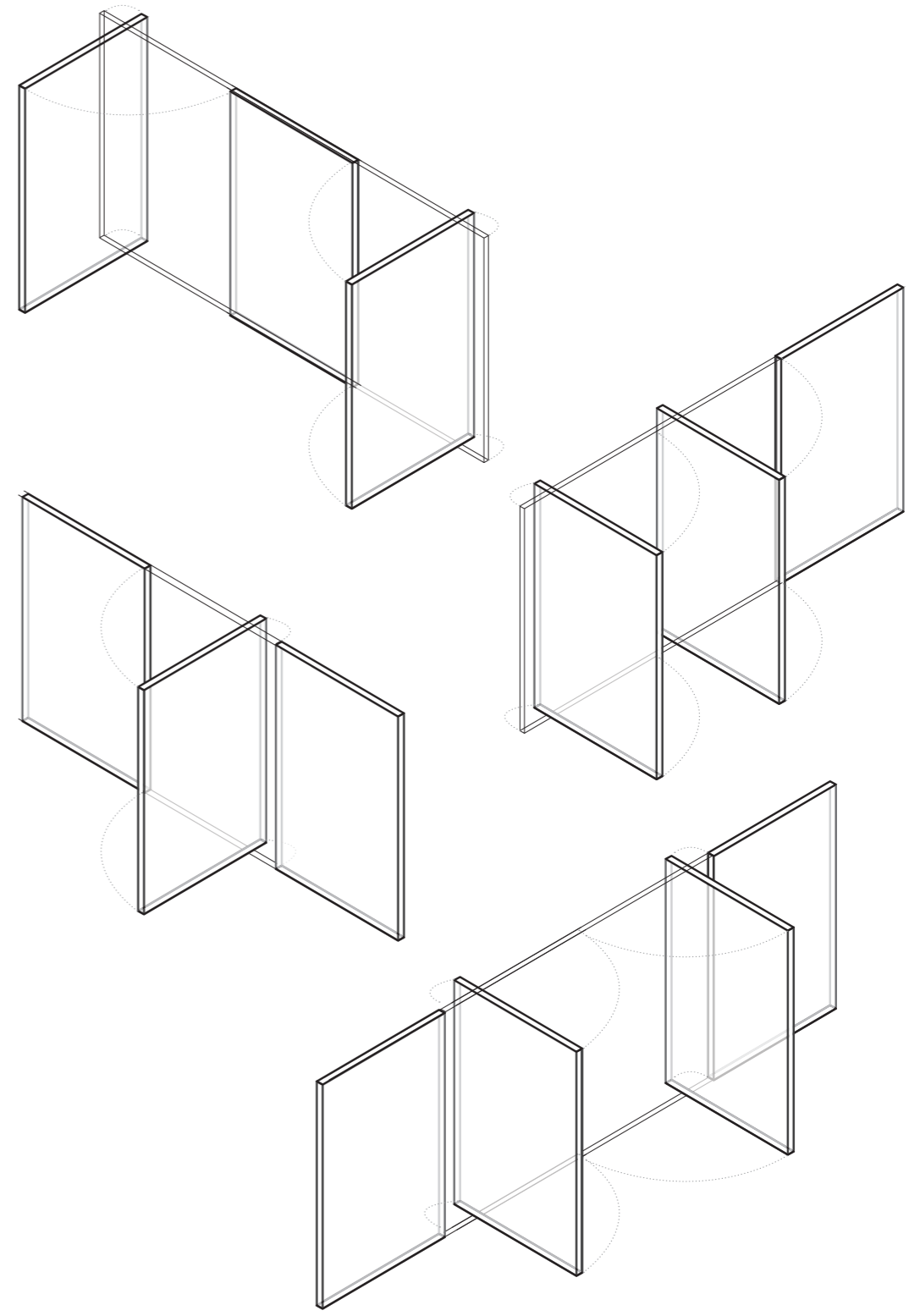
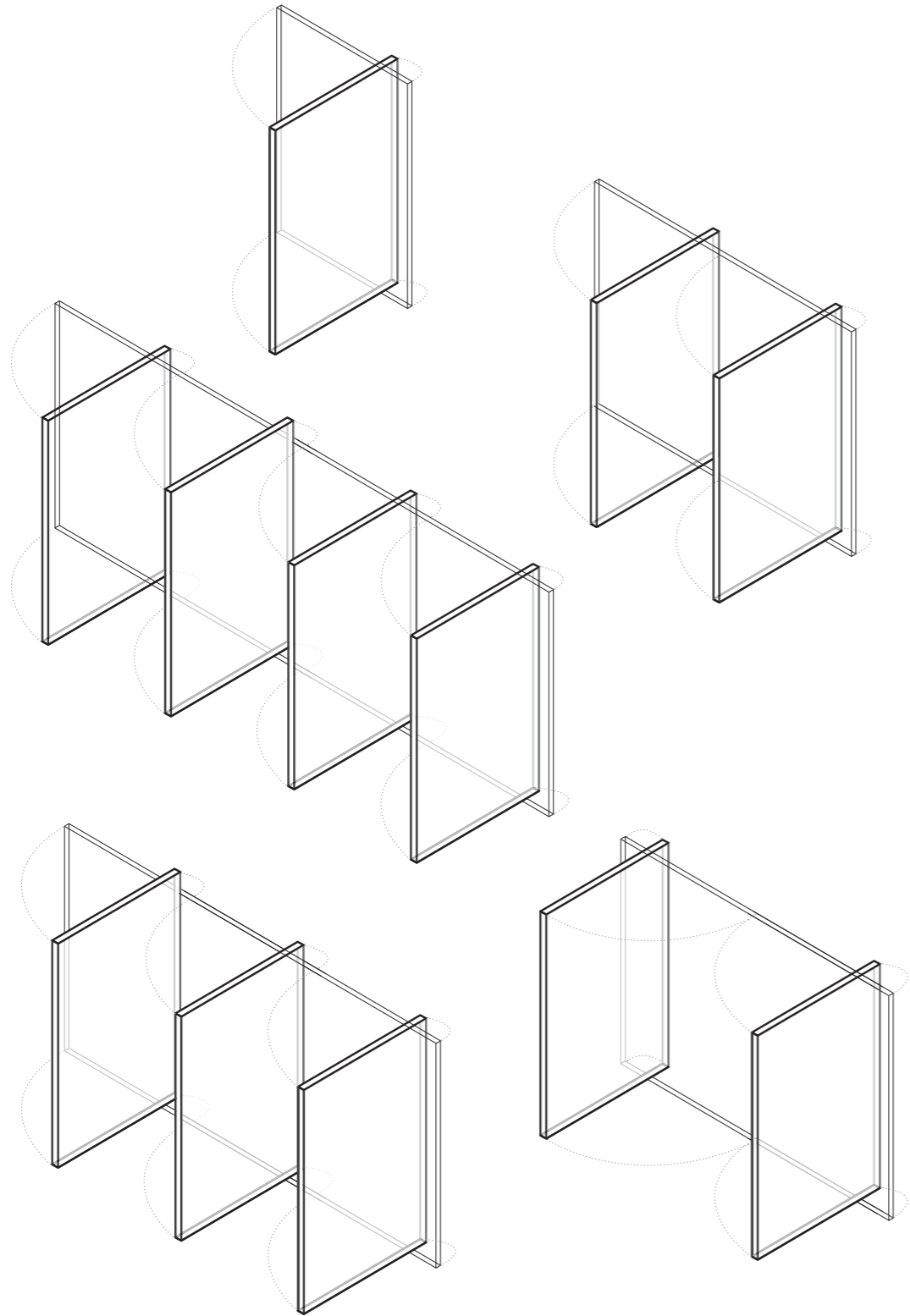
SLIDING



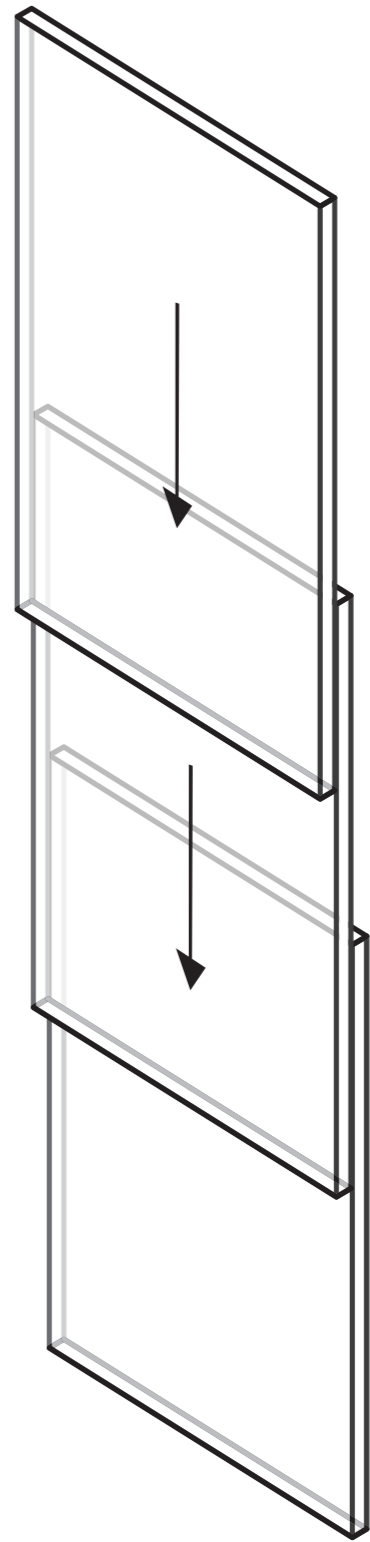


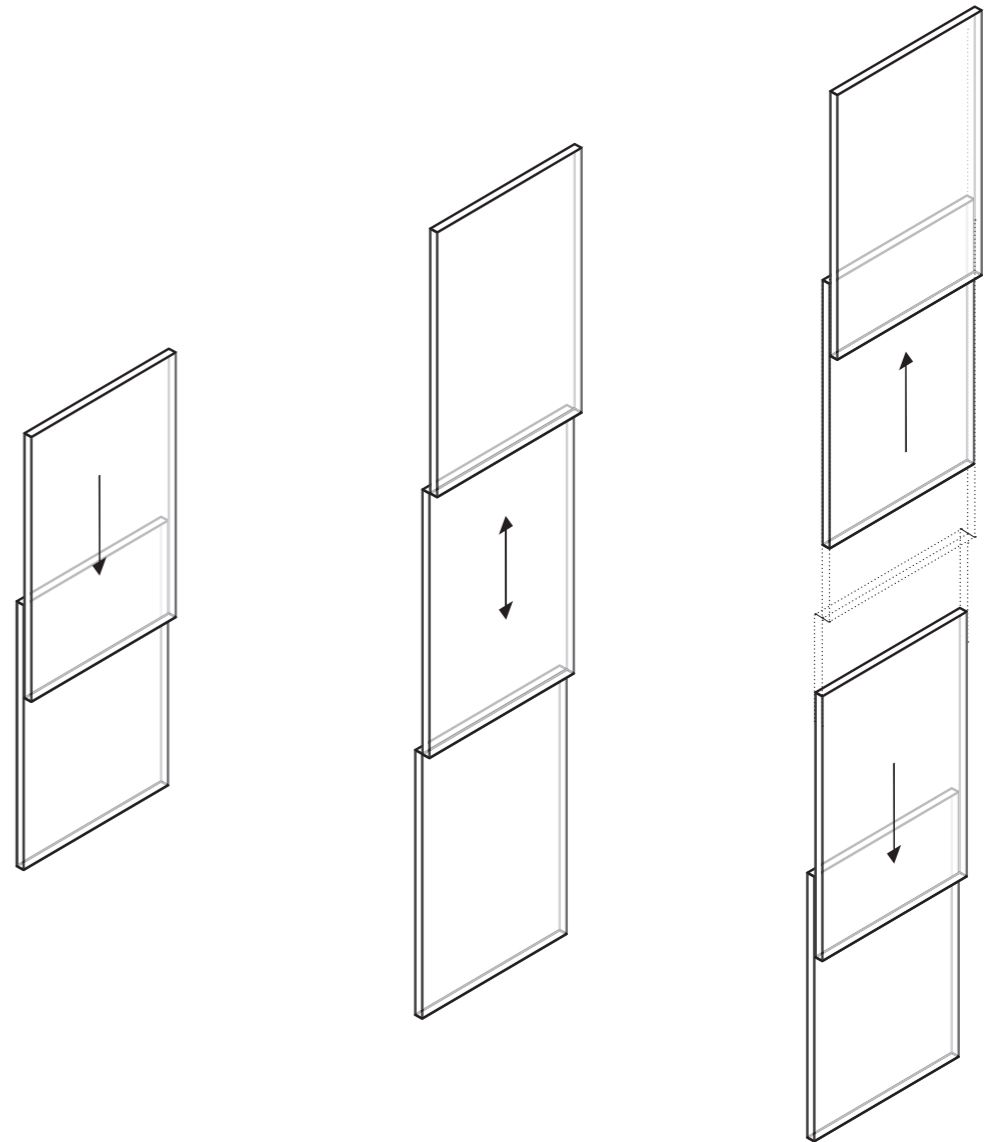
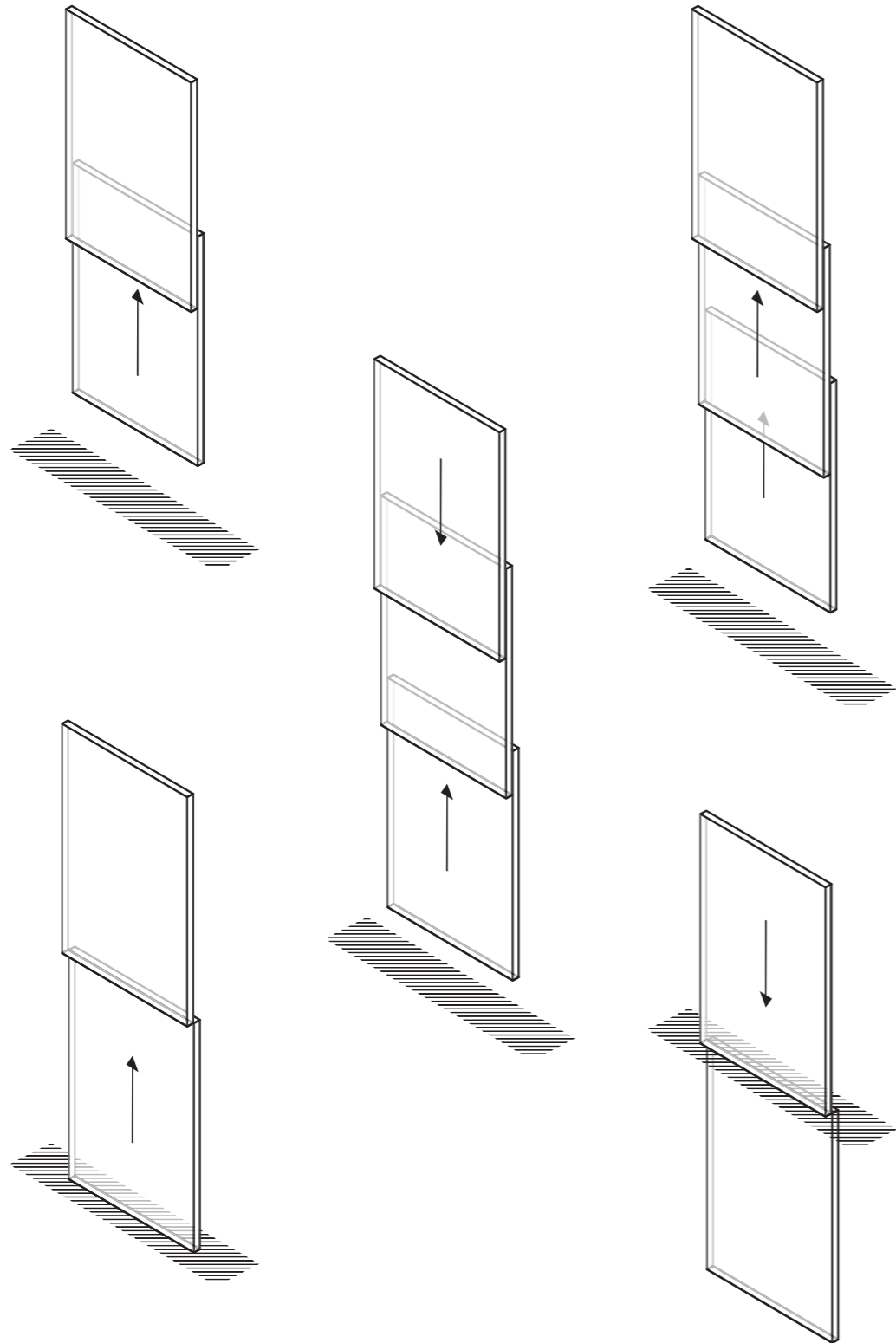
PIVOTING



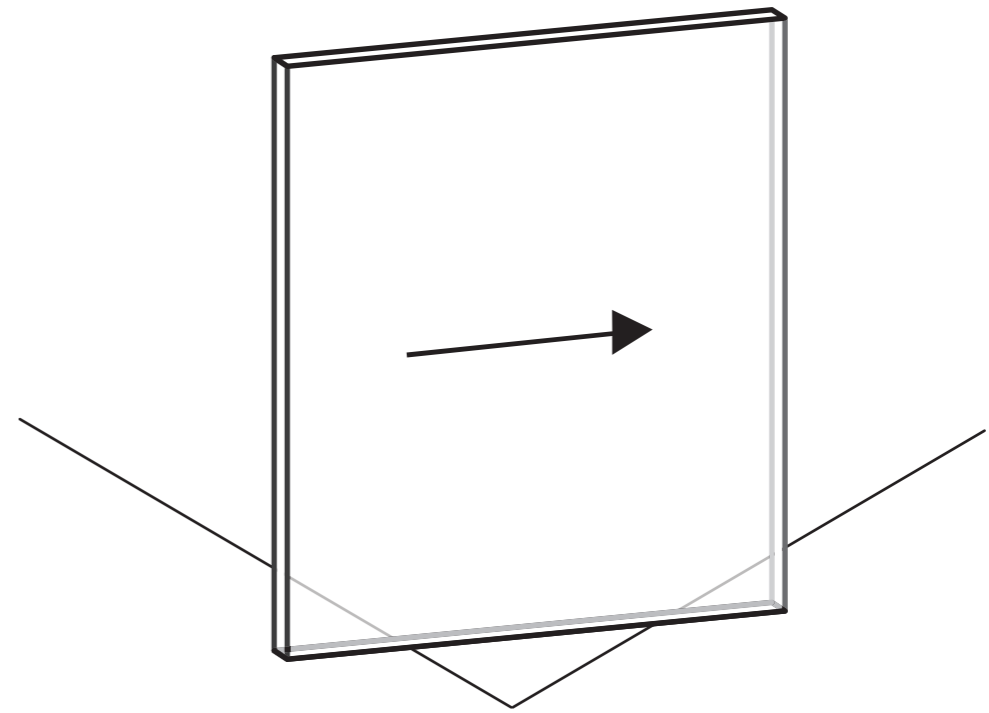


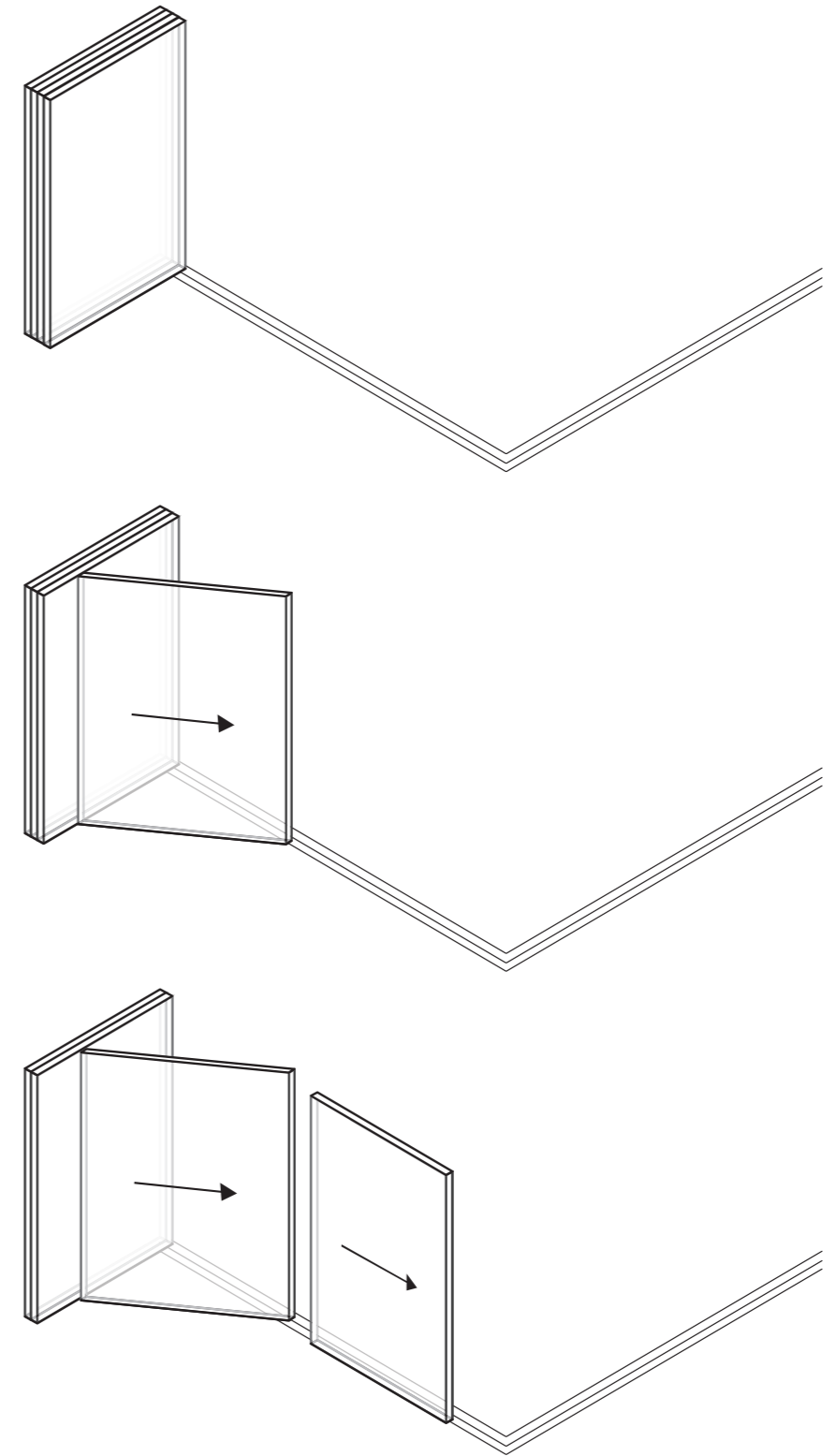
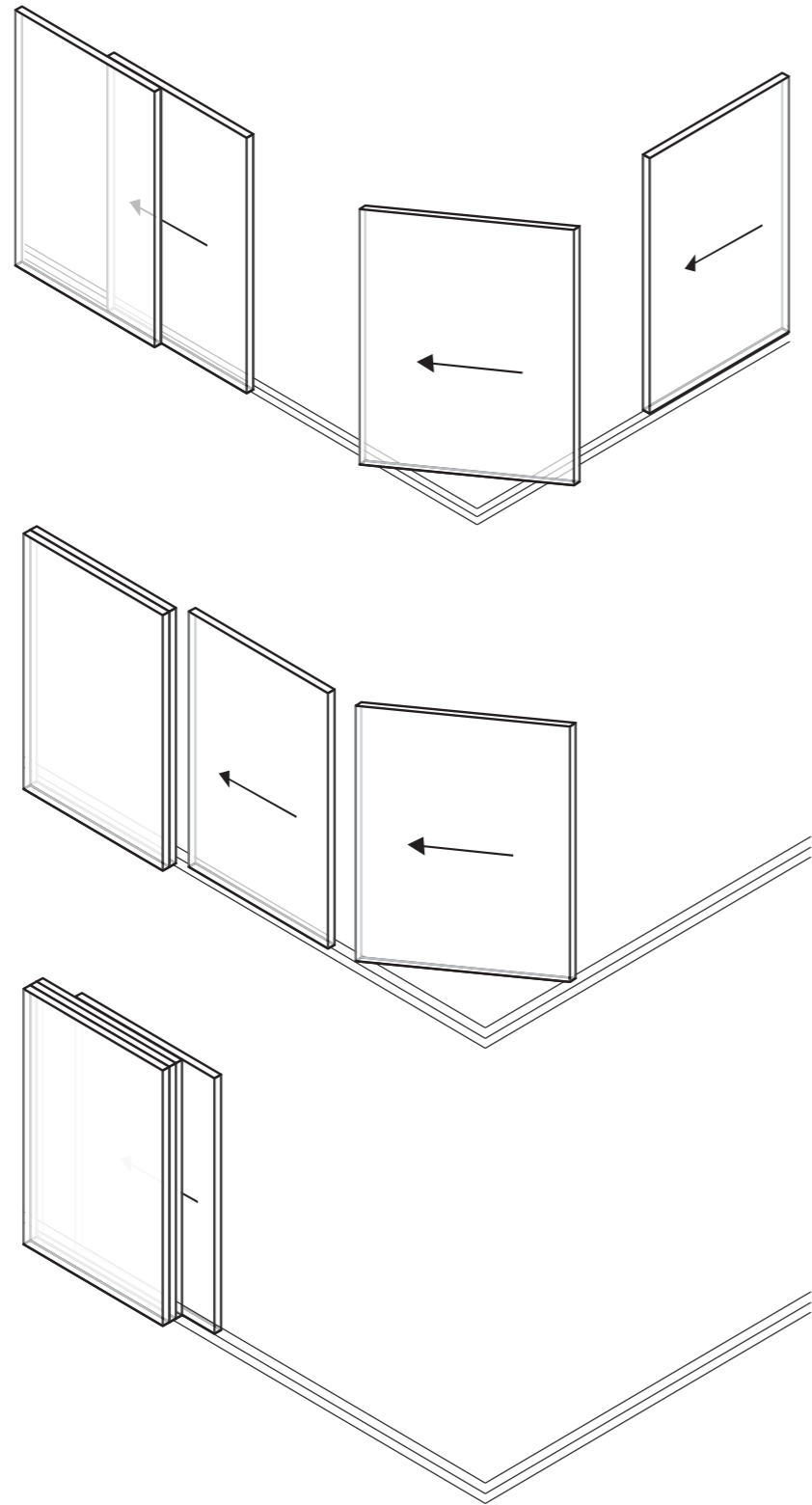
GUILLOTINE





TURNABLE CORNER





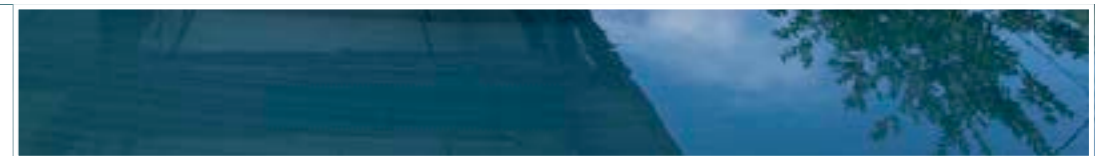
SLI

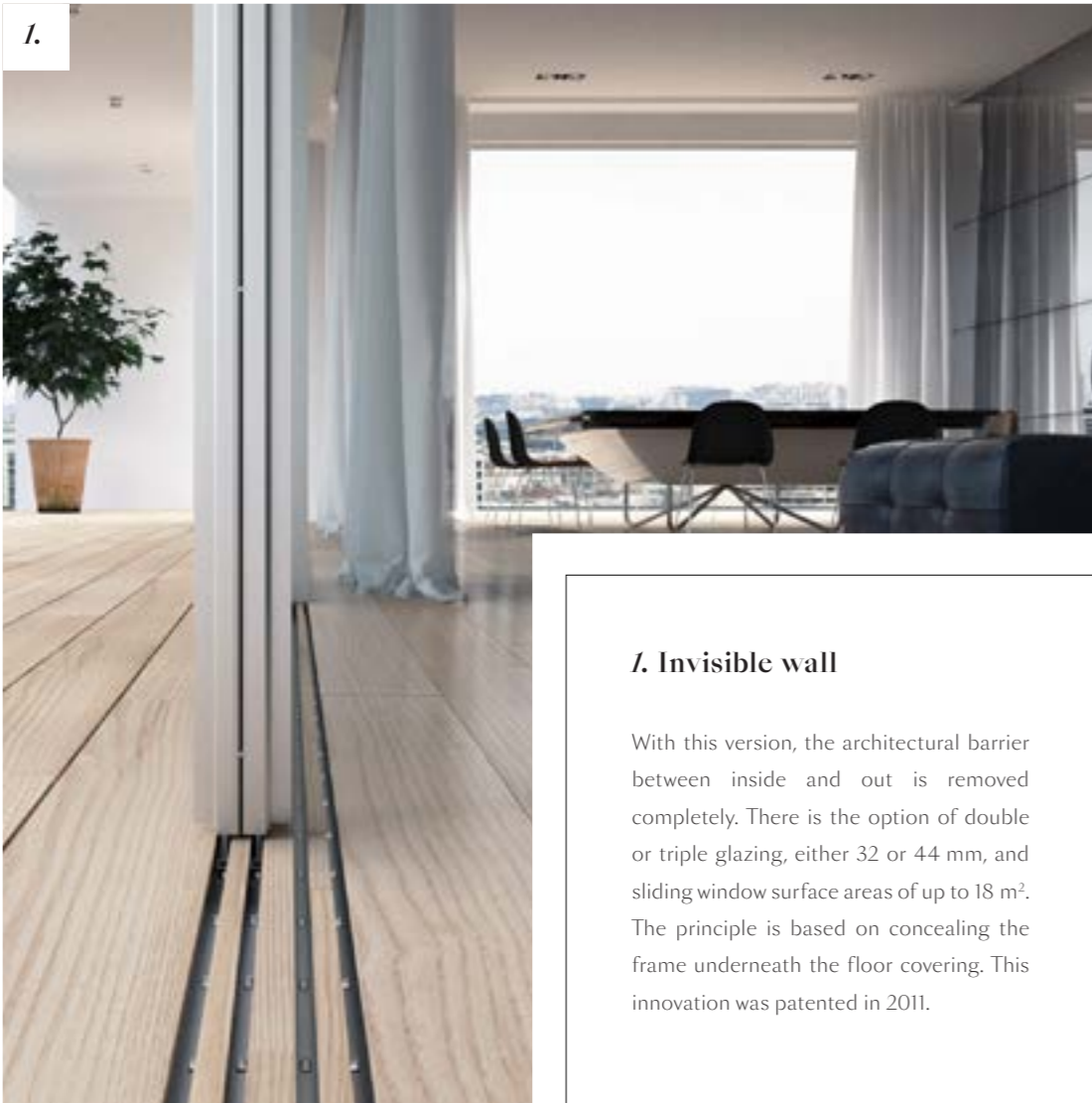
Available in fixed or sliding versions, the width of the vertical profile is 18 mm and the maximum surface area per pane is 18 m², with scope for even larger panes.

The panes can be moved using just a few grams of thrust, either manually or using a motor.

The system is ideal for very big projects and allows for several different options:

DING





1. Invisible wall

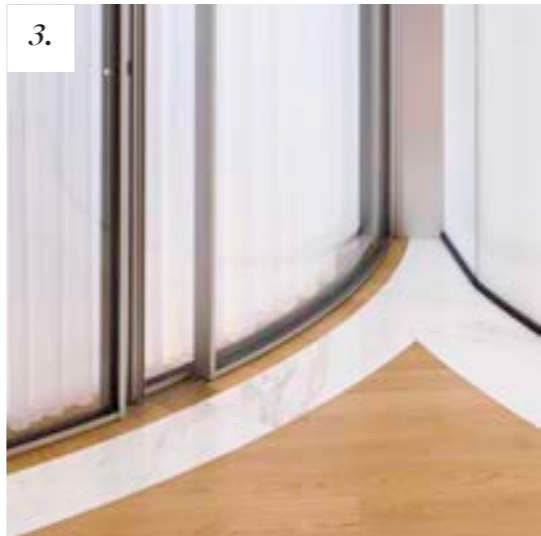
With this version, the architectural barrier between inside and out is removed completely. There is the option of double or triple glazing, either 32 or 44 mm, and sliding window surface areas of up to 18 m². The principle is based on concealing the frame underneath the floor covering. This innovation was patented in 2011.

2. Pocket

It is possible to conceal one or more sliding panels in a closed and isolated space.

3. Curved

The curved application supports a minimum radius of 3 meters for mobile elements and a minimum radius of 1.5 meters for fixed elements.



4. Open angle

With this solution, the corner is freed from any jambs. All combinations of rails are possible, for example a combination of two and three rails.

5. Mosquito net

Several options are available to counter the issues posed by insects. It is possible to add a rail allowing a mosquito net to be inserted, or a folding canvas to be concealed, offering coverage of 80 cm in the vertical jamb.







VO

PI

This system has been developed specifically to conceal highly precise mechanisms, using similar methods to those employed in watchmaking.

Available in a fixed or pivoting version, the width of the vertical profile is 18 mm.

The surface area of the pivoting leaf can be up to 12 m².

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Guillotine frames enable almost boundless heights to be reached, whilst retaining the same quality and aesthetic criteria as other products.

Perfectly balanced, the moveable panes (maximum 500 kg per pane) can be manipulated with just a few grams of thrust, either manually or using a motor.

They can operate in one of two ways:

- a system with two identical glass panes which counter-balance one another;
- a counterweight system on the side (integrated into the finishes) which opens up an infinite range of configurations.





TUR NABLE COR NER

The Turnable Corner system has been developed to optimise space by using a roller principle which completely frees up the glazed components.



This major architectural solution creates space along the surfaces and corners by enabling the glazing to be stored in a dedicated area. The surface area of the glass panels can be up to 6 m², and they can weigh up to 250 kg.



Credits

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Page 2
Vitrocsa Headquarters

Pages 6, 7
Architect: Studio Internationale
Photographer: Katherine Lu
Partner: Vitrocsa Australia

Page 27
Architect: Pitsou Kedem Architects
Photographer: Amit Geron
Partner: Wintec Ltd

Pages 28-29
1. Partner: Sias
3. Architect: Pierre Studer
Photographer: Patrice Schreyer
4.a Architect: Fran Silvestre Arquitectos
4.b Partner: Glassline Industries

Pages 30-33
Architect: John Pawson
Photographer: Lindman Photography

Page 35
Architect: Rémi Tessier
Photographer: Didier Jordan

Pages 36-37
Architect: Pitsou Kedem Architects
Photographer: Amit Geron
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Page 39
Architect: dmvA Architecten
Partner: Vosselmans NV

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Architect: Paul + O architects
Photographer: Fernando Guerra
Partner: Vitrocsa Minimal UK

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Architect: Pitsou Kedem Architects
Photographer: Amit Geron
Partner: Wintec Ltd

Page 45
Vitrocsa Headquarters

Pages 46-47
Architect: Nabil Gholam Architects
Photographer: Patrice Schreyer
Partner: Glassline Industries

Pages 55-95
Vitrocsa Headquarters

Translation and revision
Star SA

Design
Antonio Fazio

TECHNICALS DATAS

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Vitrocsa
TH+
range

- SLIDING
- PIVOTING
- GUILLOTINE
- TURNABLE CORNER

Available in 32 or 44 mm double or triple glazed versions, the Vitrocsa TH+ range is for sliding window surfaces of up to 18 m², with scope for larger panes, depending on the supplier of the glass.

The excellent insulating properties of the profiles, in combination with the glass, enable current low energy consumption standards to be met.

SPECIFICATIONS

RAIL + FRAMES

Embedded and concealed in the floor, wall and ceiling
 Rails just 140 mm wide for a birail (mono: 64 mm + 12 mm seal)
 Saline treatment specially adapted for coastal projects

GLAZING

32 mm or 44 mm
 Panel size up to 18 m² (6 x 3.21 m), with scope for larger panes, depending on the supplier of the glass, vertical or horizontal

CONFIGURATION

Standard sliding frame (up to 18 m², or more)
 Sliding invisible frame (up to 18 m², or more)
 Curved (sliding: minimum radius of 3 m; fixed: minimum diameter of 1.5 m)
 Pivoting (up to 12 m²)
 Guillotine (up to 500 kg per pane)
 Turnable Corner (up to 250 kg per pane, 6 m²)
 Fixed (up to 18 m², or more)
 Opening angle
 Pocket
 Motorisation
 Mosquito net

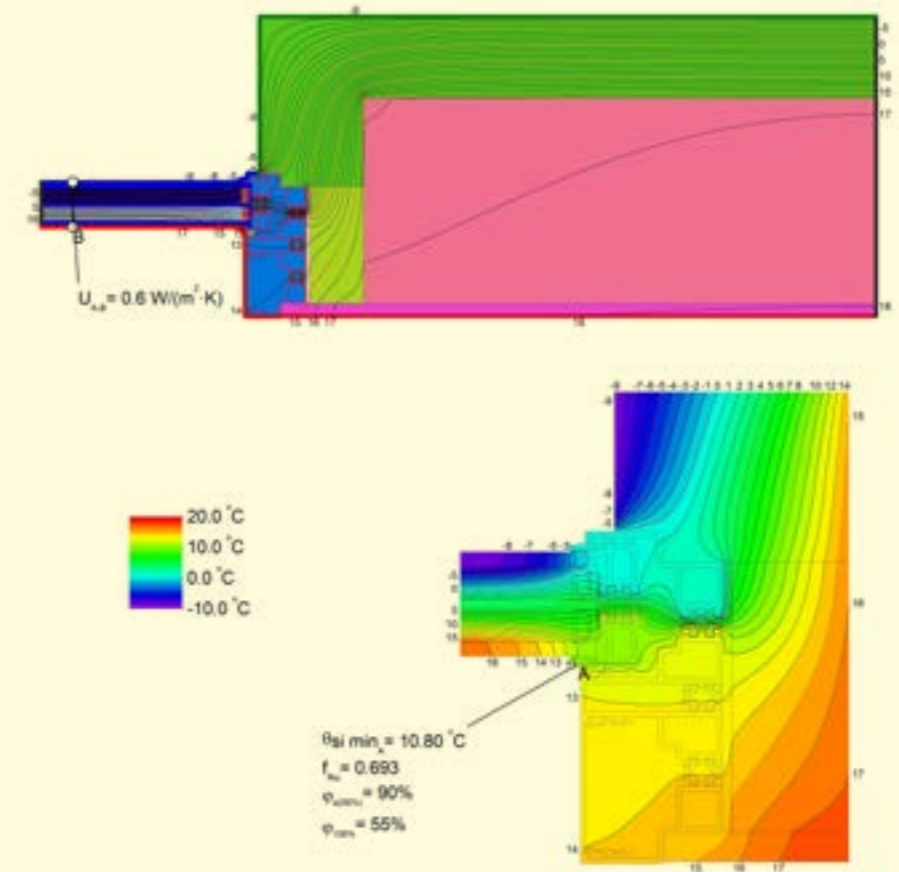
VERTICAL CONNECTION

22 mm
 Reinforced for very windy locations or installation at high altitudes

CLOSURE MECHANISM

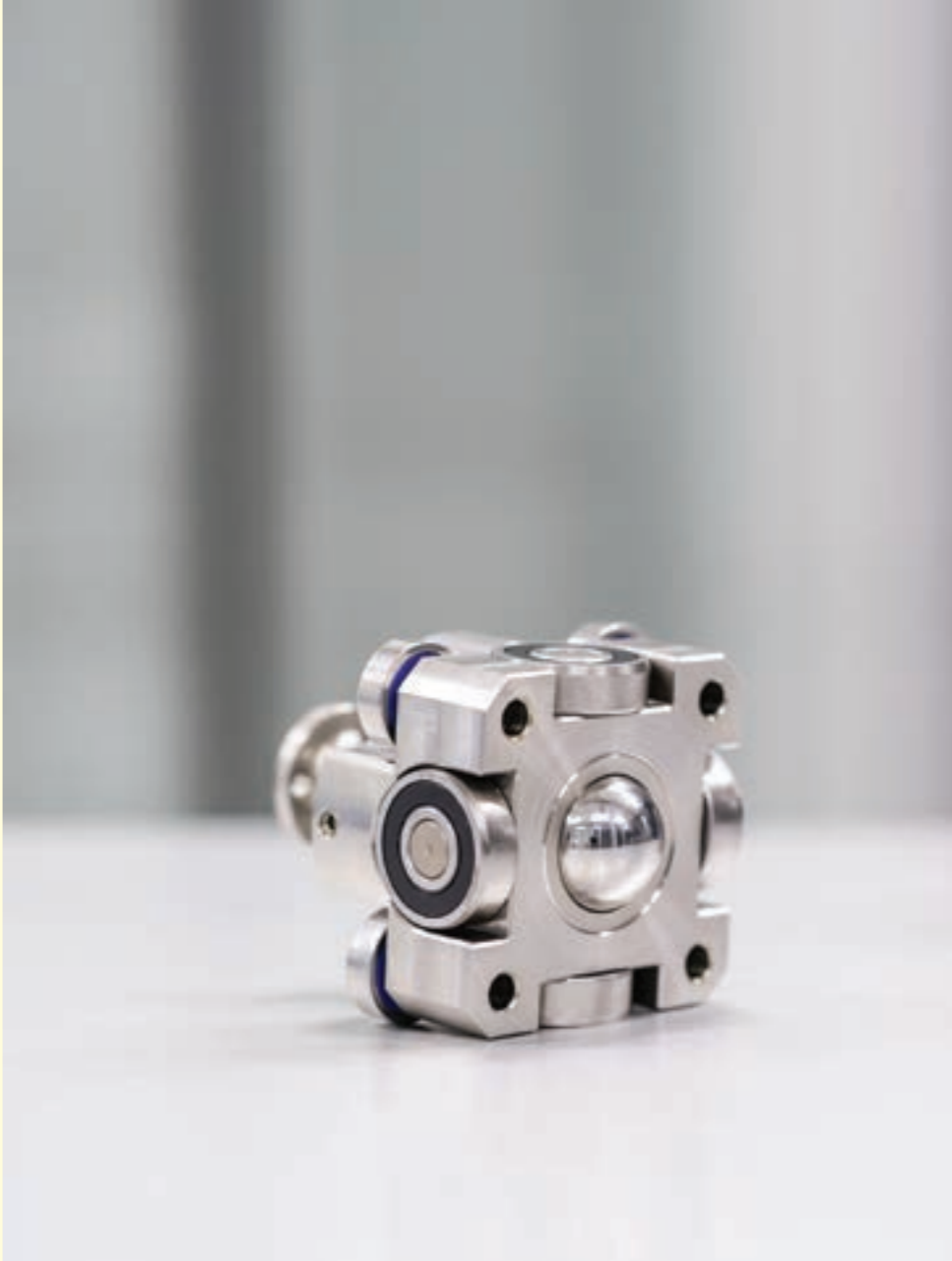
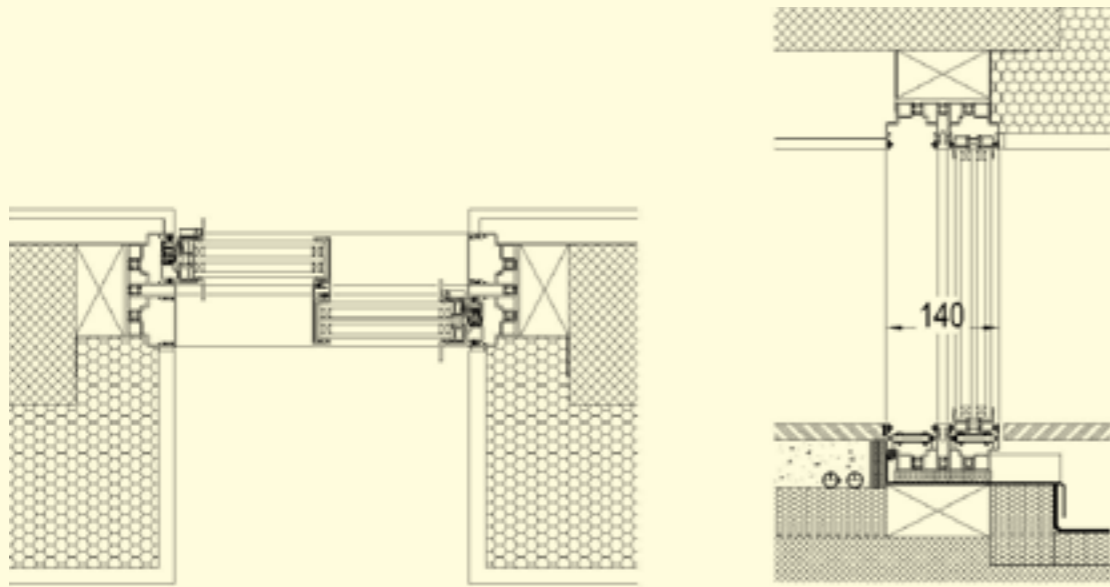
One-point closure button (029, 035, 055)
 Two-point closure button
 Three-point closure button
 Cylinder
 Range of options for electric closure
 Alarms

THERMAL CROSS SECTION



MAIN CROSS SECTIONS

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TESTS

TH+ sliding-fixed	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 3
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 8A
Wind resistance	EN 12211 (test) EN 12210 (classification)	Class B5
Repeated opening/closing	EN 1191 (test) EN 12400 (classification)	Class 3 (20,000 cycles)
Resistance to a vertical load	EN 14608 (test) EN 13115 (classification)	Class 3 (600 N)
Resistance to break-ins	EN 1628 to 1630 (test) EN 1630 (classification)	WK2/RC2 (resistance class 2)

TH+ sliding-fixed MINERGIE	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 4
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 9A
Wind resistance	EN 12211 (test) EN 12210 (classification)	Class B3
Behaviour in different climates	EN 13420 (test)	There is no classification
Calculation of the Uw value and isotherms	EN ISO 10077-1, 2	Uw 0.97 W/(m²K)

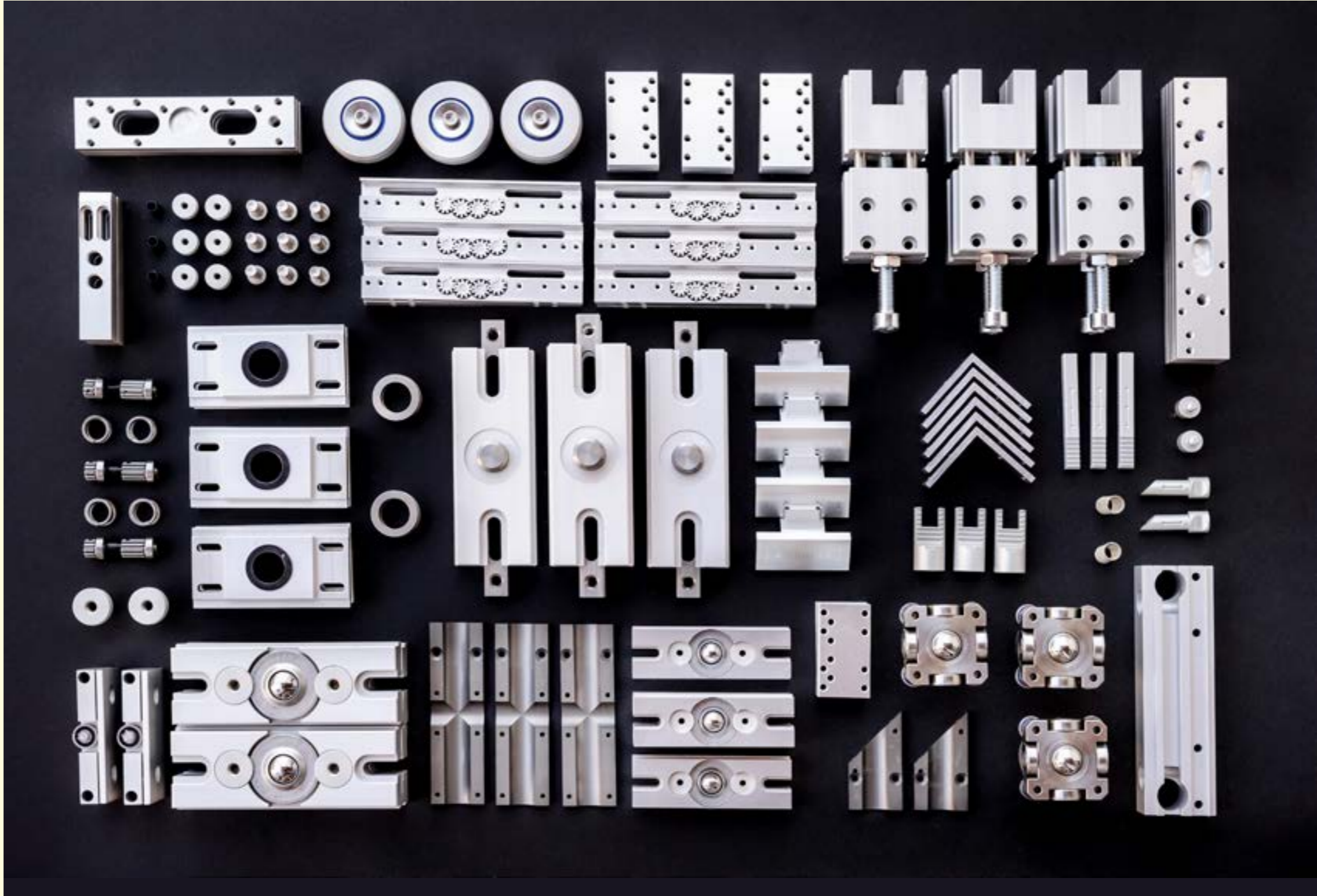
TH+ invisible frame	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 3
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 7A
Wind resistance	EN 12211 (test) EN 12210 (classification)	Class C3

TH+ sliding-sliding	Standards (test and classification)	Classification
Air-borne noise insulation (measured in the laboratory) Glass: vPh 5/0,76/5 - 16 - vF5 total thickness: 31.8 mm	EN ISO 10140 (2010)	36 dB

TH+ guillotine	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 3
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 9A
Wind resistance	EN 12211 (test) EN 12210 (classification)	Class C2/B3/4A

TH+ pivoting	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 3
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 8A
Wind resistance	EN 12211 (test) EN 12210 (classification)	Class C3/B4

TH+ Turnable Corner	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 1 (150 Pa)
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 4A



Vitrocsa
3001
range

• SLIDING

• PIVOTING

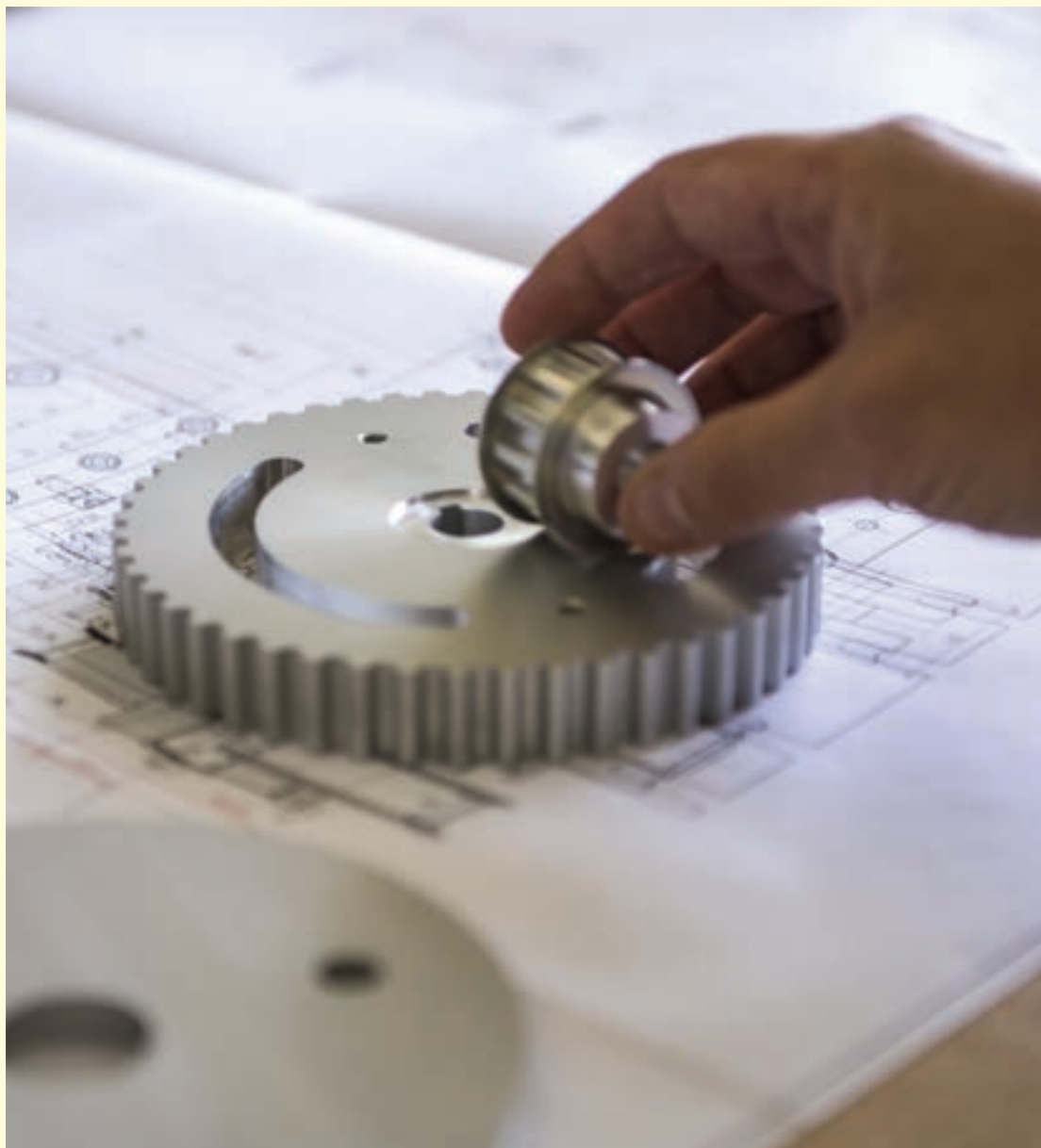
• GUILLOTINE

→ TURNABLE CORNER

The Vitrocsa 3001 range allows for sliding window surfaces of up to 6 m² with 26 mm double glazing.

The first Vitrocsa 3001 window was developed at the start of the 1990s. With the experience we now have, we can guarantee that this system presents no hidden defects.

The roller mechanism and sealing system work perfectly, provided that the window has been assembled in line with good industry practices.



SPECIFICATIONS

RAIL + FRAMES

Embedded and concealed in the floor, wall and ceiling
 Rails just 99.5 mm wide for a birail (mono: 45 mm + 9.5 mm seal)
 Saline treatment specially adapted for coastal projects

GLAZING

26 mm
 Panel size up to 6 m²

CONFIGURATION

Standard sliding (up to 6 m²)
 Pivoting (up to 6 m²)
 Guillotine (up to 6 m²)
 Fixed (up to 9 m²)
 Opening angle
 Pocket
 Mosquito net

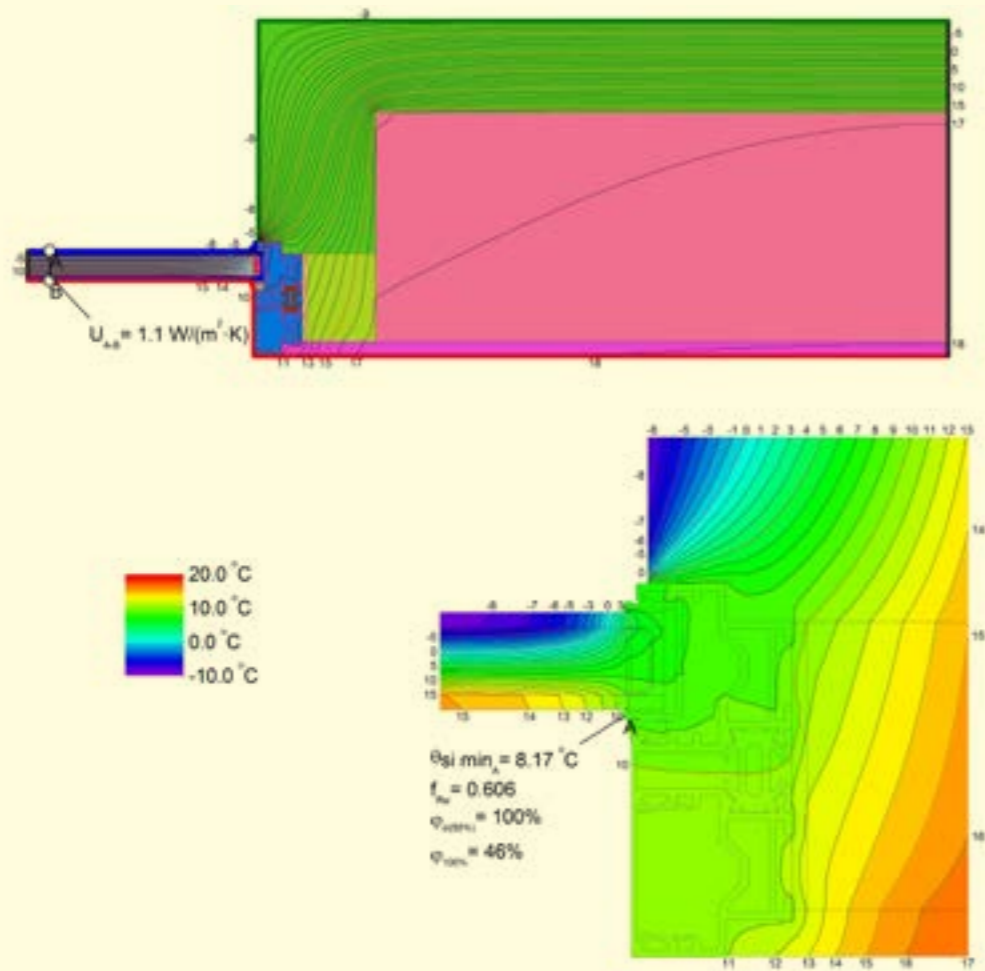
VERTICAL CONNECTION

18.5 mm
 Reinforced for very windy locations or installation at high altitudes

CLOSURE MECHANISM

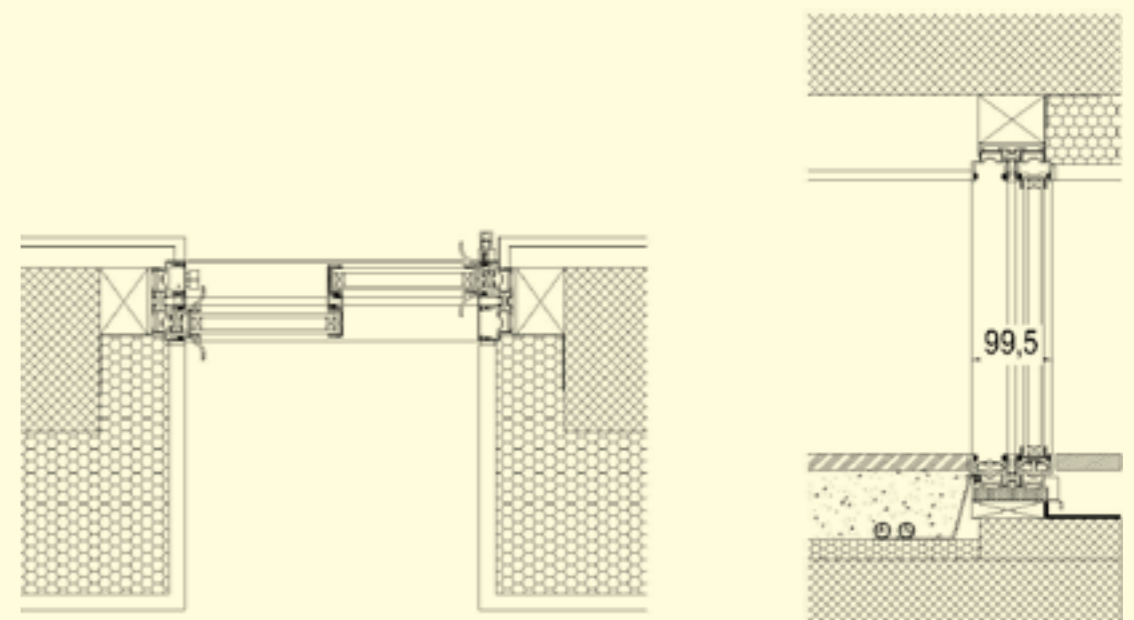
One-point closure button (029, 035, 055)
 Cylinder
 Range of options for electric closure
 Alarms

THERMAL CROSS SECTION

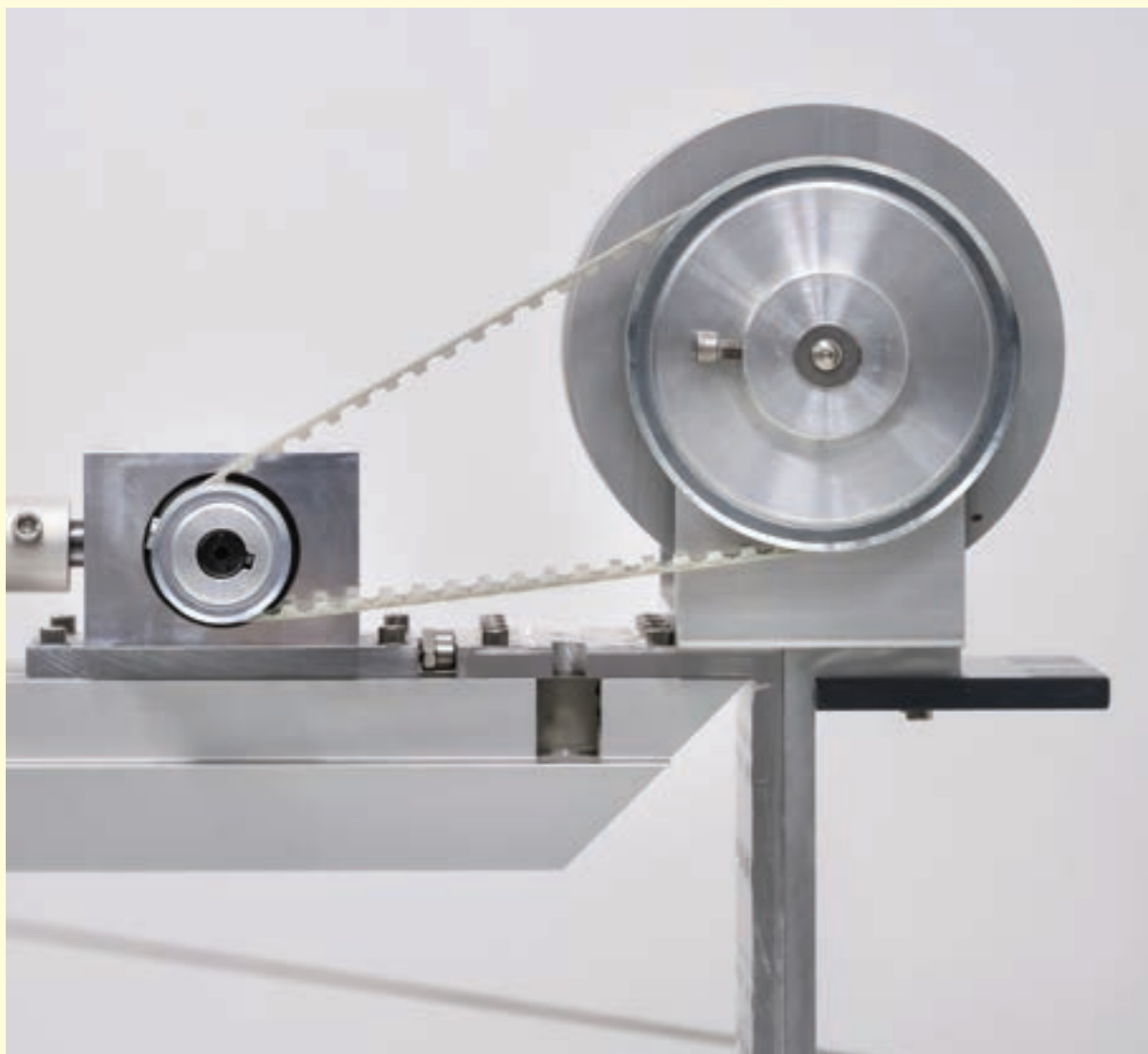


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MAIN CROSS SECTIONS

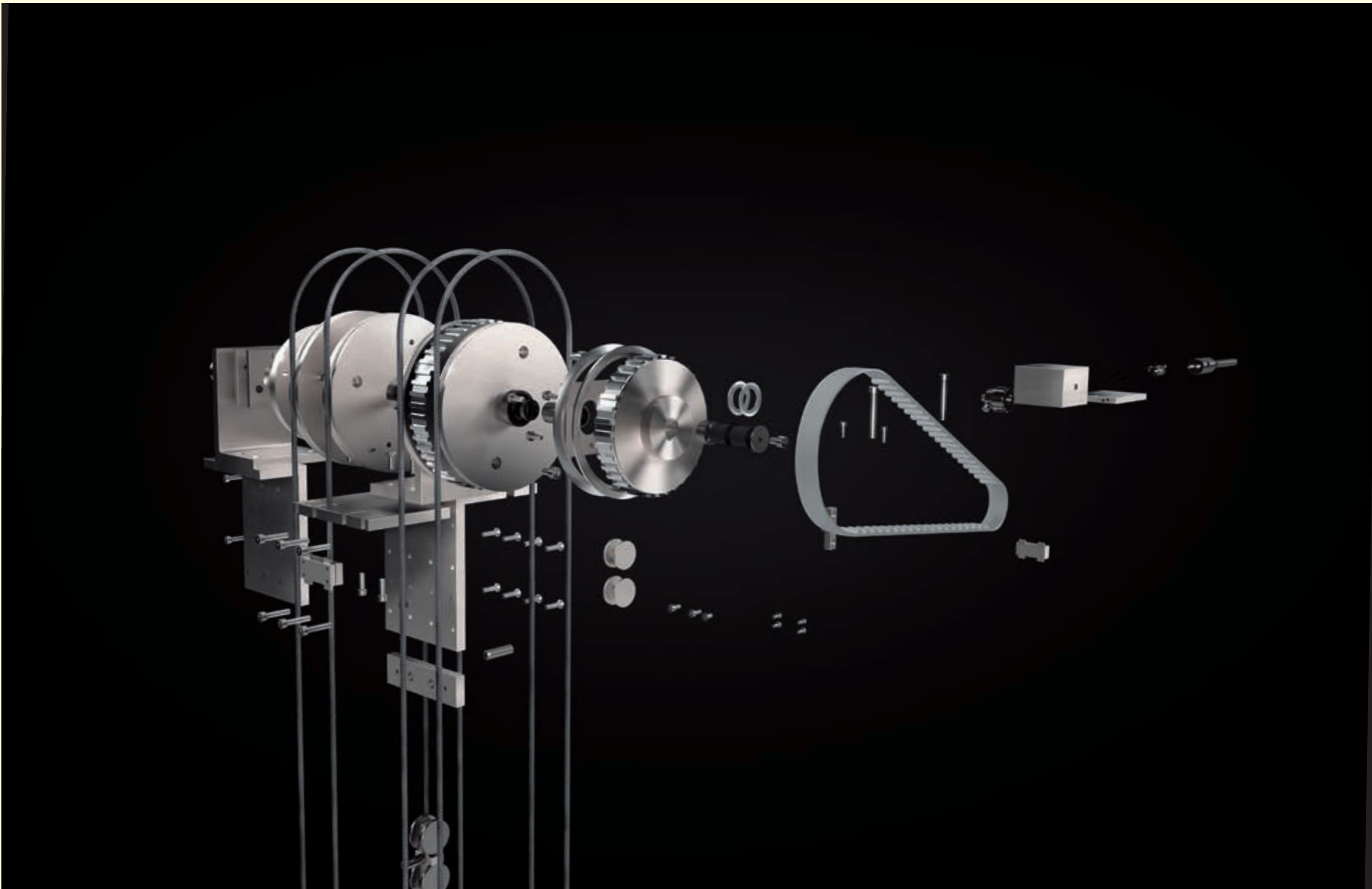


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TESTS

3001 sliding-fixed	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 4
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 7A
Repeated opening/closing	EN 1191 (test) EN 12400 (classification)	Class 3 (20,000 cycles)
Resistance to a vertical load	EN 14608 (test) EN 13115 (classification)	Class 3 (600 N)
Resistance to break-ins	EN 1628 to 1630 (test) EN 1630 (classification)	WK2/RC2 (resistance class 2)



Vitrocsa
SWIMMS
range

The profile assembly system enables a range of glazing thicknesses to be used: 10-12 mm or 16-20 mm. The Vitrocsa SWIMMS range is ideal for hot countries or internal partitions.

- SLIDING
- PIVOTING
- GUILLOTINE
- TURNABLE CORNER

SPECIFICATIONS

RAIL + FRAMES

Embedded and concealed in the floor, wall and ceiling
 Rails just 64 mm wide for a birail (mono: 32 mm)
 Saline treatment specially adapted for coastal projects

VERTICAL CONNECTION

17.2 mm
 Reinforced for very windy locations or installation at high altitudes

GLAZING

10 to 20 mm (single-glazing)

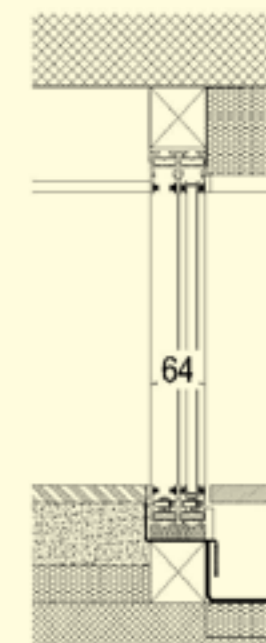
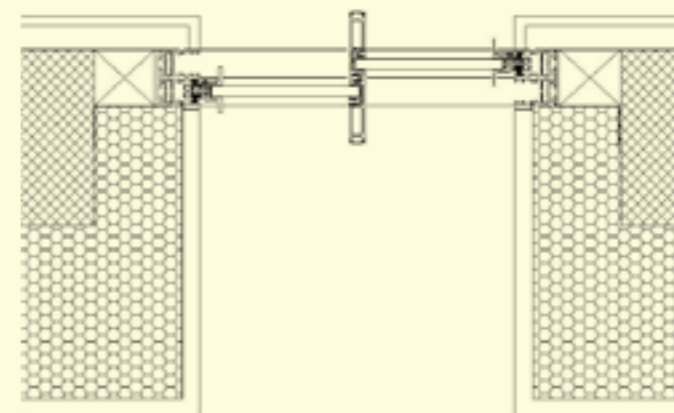
CLOSURE MECHANISM

Two-point closure button
 Cylinder
 Range of options for electric closure
 Switch, alarms

CONFIGURATION

Standard sliding
 Opening angle
 Pocket

MAIN CROSS SECTIONS



TESTS

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SWIMMS sliding-fixed	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 3
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 7A
Wind resistance	EN 12211 (test) EN 12210 (classification)	Class C3



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Vitrocsa
V32
range

The V32 range has thermal reinforcement and a glass fibre profile. This range is designed for standard fixed or sliding openings.

- SLIDING
- PIVOTING
- GUILLOTINE
- TURNABLE CORNER

SPECIFICATIONS

RAIL + FRAMES

Embedded and concealed in the floor, wall and ceiling
 Thinner rails just 124 mm wide for a birail (mono: 56 mm + 12 mm seal)
 Saline treatment specially adapted for coastal projects

GLAZING

32 mm
 Panels up to 12 m² (4 x 3 m), vertical or horizontal

CONFIGURATION

Standard sliding (up to 12 m²)
 Fixed (up to 12 m²)
 Opening angle
 Pocket

VERTICAL CONNECTION

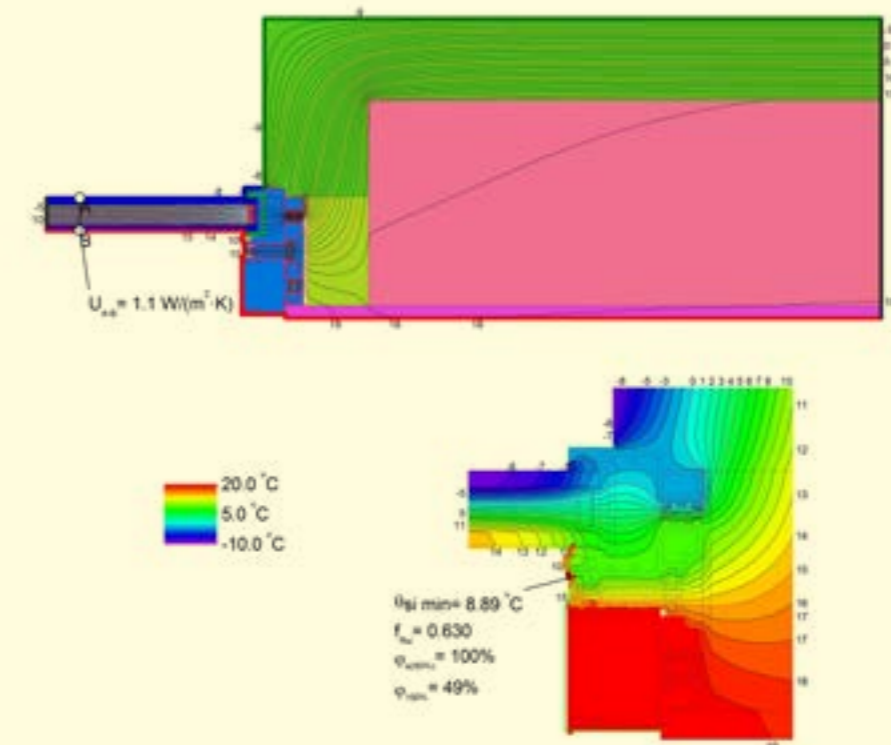
23 mm
 Reinforced for very windy locations or installation at high altitudes
 Optimised heat retention with fibreglass towers

CLOSURE MECHANISM

Two-point closure button
 Cylinder
 Range of options for electric closure
 Alarms

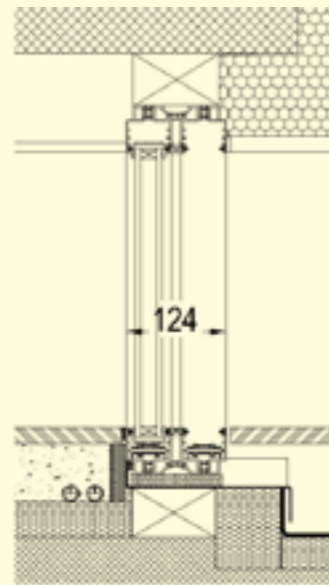
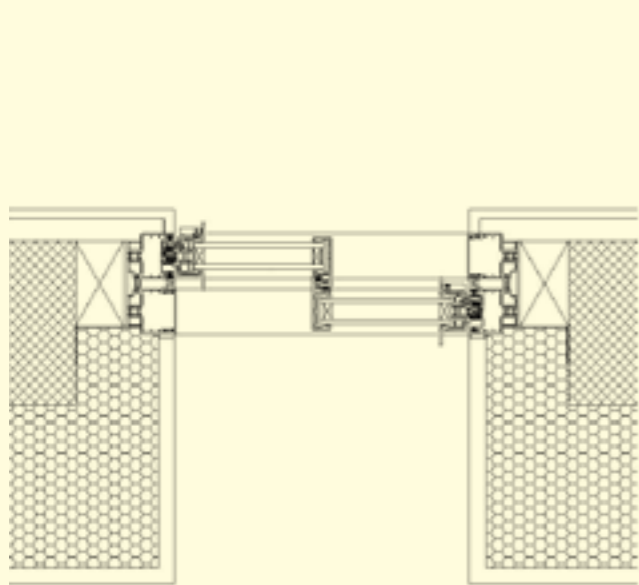
THERMAL CROSS SECTION

Calculation of the U value according to EN ISO 10077-1 and 2 standards



Following the development of the Vitrocsa V32 and V56 ranges, a Vitrocsa V44 range is currently being developed.

MAIN CROSS SECTIONS



Vitrocsa
V56
range

• SLIDING

→ PIVOTING

→ GUILLOTINE

→ TURNABLE CORNER

The Vitrocsa V56 range allows infinite glazing surfaces using 56 mm thick double or triple glazing. The V56 range is an evolution of our current sliding window systems.

The Vitrocsa V56 window has been developed to keep the same mechanical characteristics of the Vitrocsa systems which have been proving their worth for over 25 years.

SPECIFICATIONS

RAIL + FRAMES

Embedded and concealed in the floor, wall and ceiling
Saline treatment specially adapted for coastal projects

VERTICAL CONNECTION

22 mm
Reinforced for very windy locations or installation at high altitudes

GLAZING

56 mm in double or triple glazing

CLOSURE MECHANISM

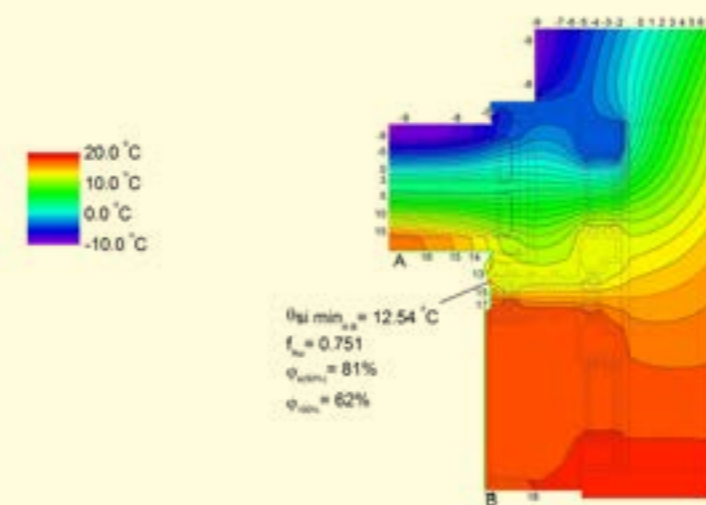
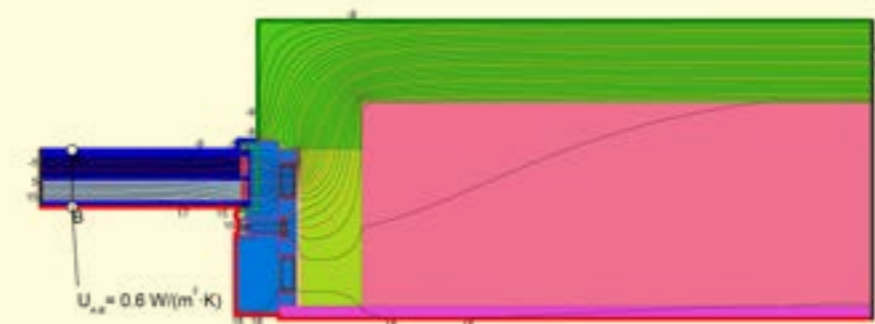
Two-point closure button

CONFIGURATION

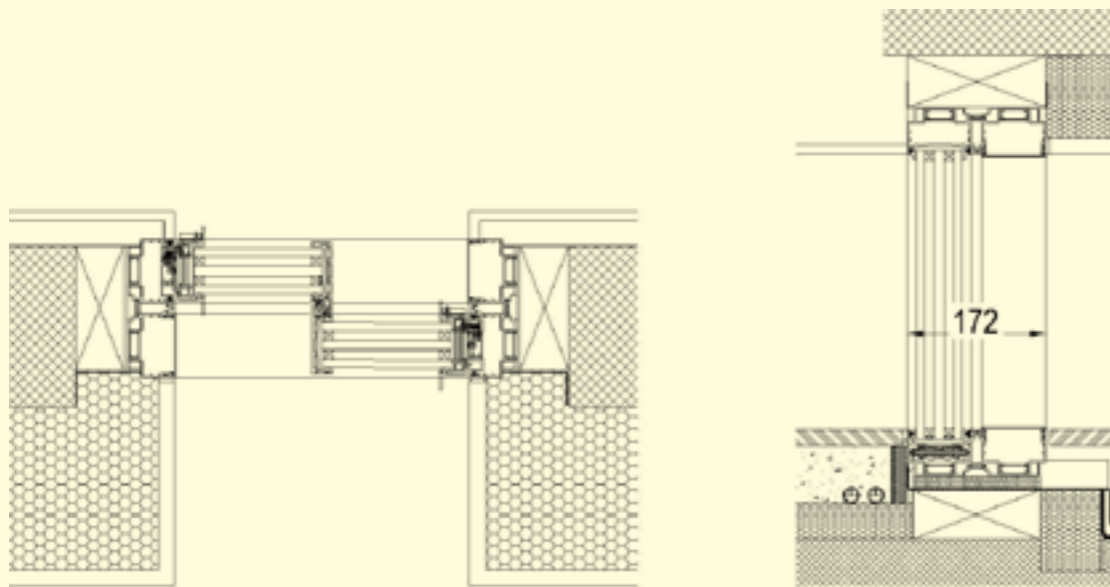
- Standard sliding
- Pocket
- Opening angle

THERMAL CROSS SECTION

Uw calculation: EN 10077
Thermal insulation value: Uw 0.78 W/m²K
Insulating glass: 56 mm



MAIN CROSS SECTIONS

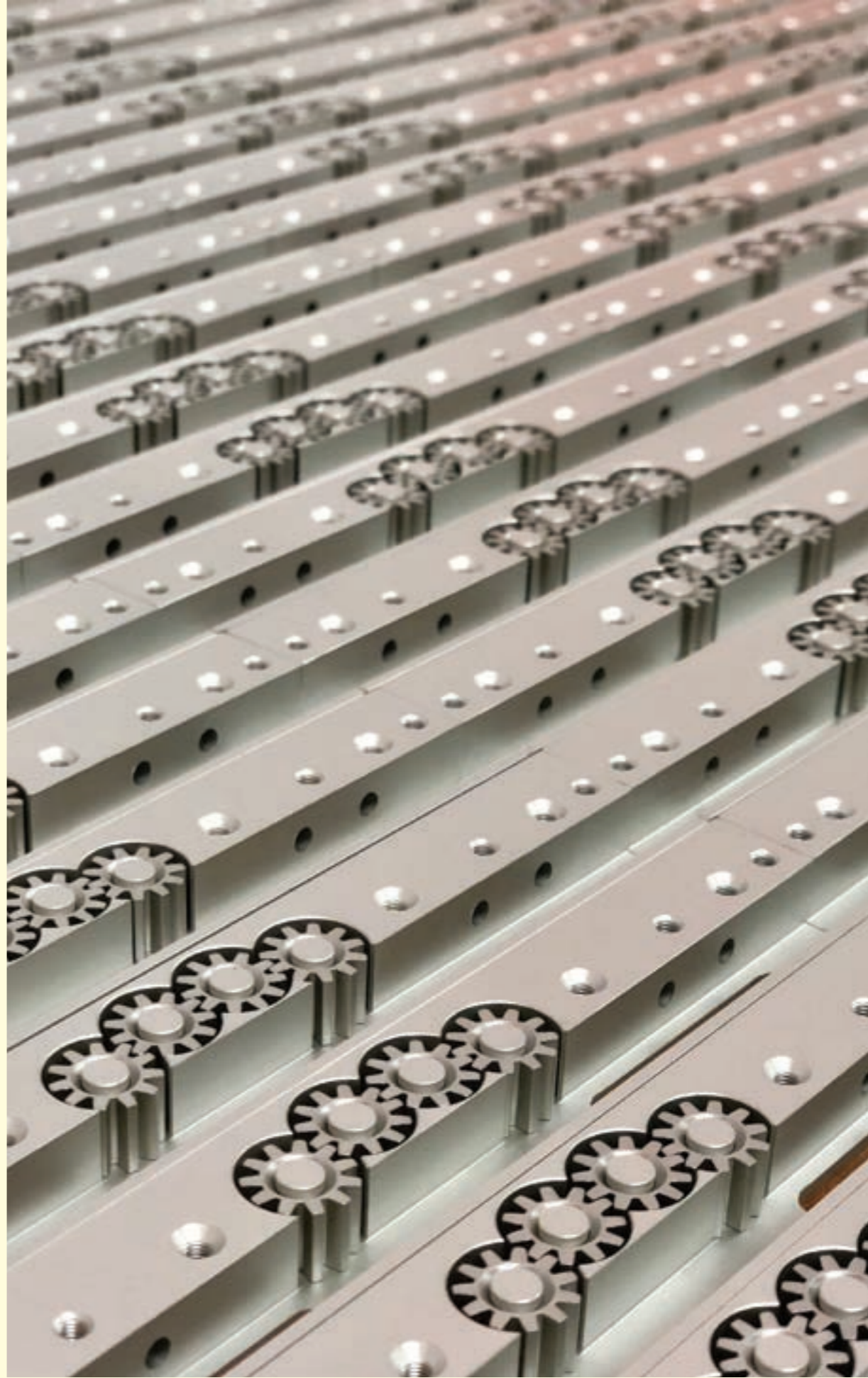


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TESTS

V56 sliding-fixed	Standards (test and classification)	Classification
Air permeability	EN 1026 (test) EN 12207 (classification)	Class 4
Water permeability	EN 1027 (test) EN 12208 (classification)	Class 9A
Wind resistance	EN 12211 (test) EN 12210 (classification)	Class B5
Repeated opening/closing	EN 1191 (test) EN 12400 (classification)	Class 3 (20,000 cycles)
Resistance to a vertical load	EN 14608 (test) EN 13115 (classification)	Class 3 (600 N)

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FINISHES

With an anodised 25 micron natural or coloured aluminium alloy structure, the thermolacquered version is available in an infinite choice of colours.

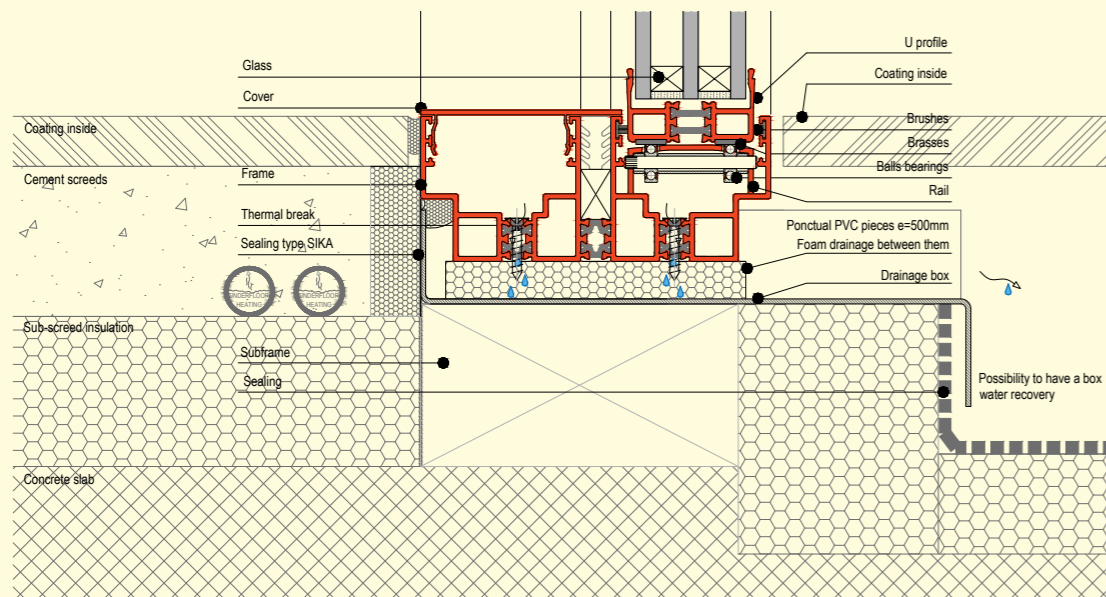
- SLIDING
- PIVOTING
- GUILLOTINE
- TURNABLE CORNER

DRAINAGE CHAMBER

The frames drain vertically, with the rainwater being collected in a stainless steel chamber. This chamber is equipped with drainage foam to protect against the pressure of the wind. It also houses PVC support components which distribute the loads (weight of the glazing) across the structure.

TESTS

To clearly demonstrate the properties of the Vitrocsa window, we have conducted standardised tests in an accredited laboratory (SWISS TESTING SERVICE NUMBER STS 317).



MOTORISATION

In accordance with our philosophy, we developed a motorisation system for all the TH+ guillotine and sliding systems which allows integration into the architectural design with minimum interference, with a simplified and very quiet opening.

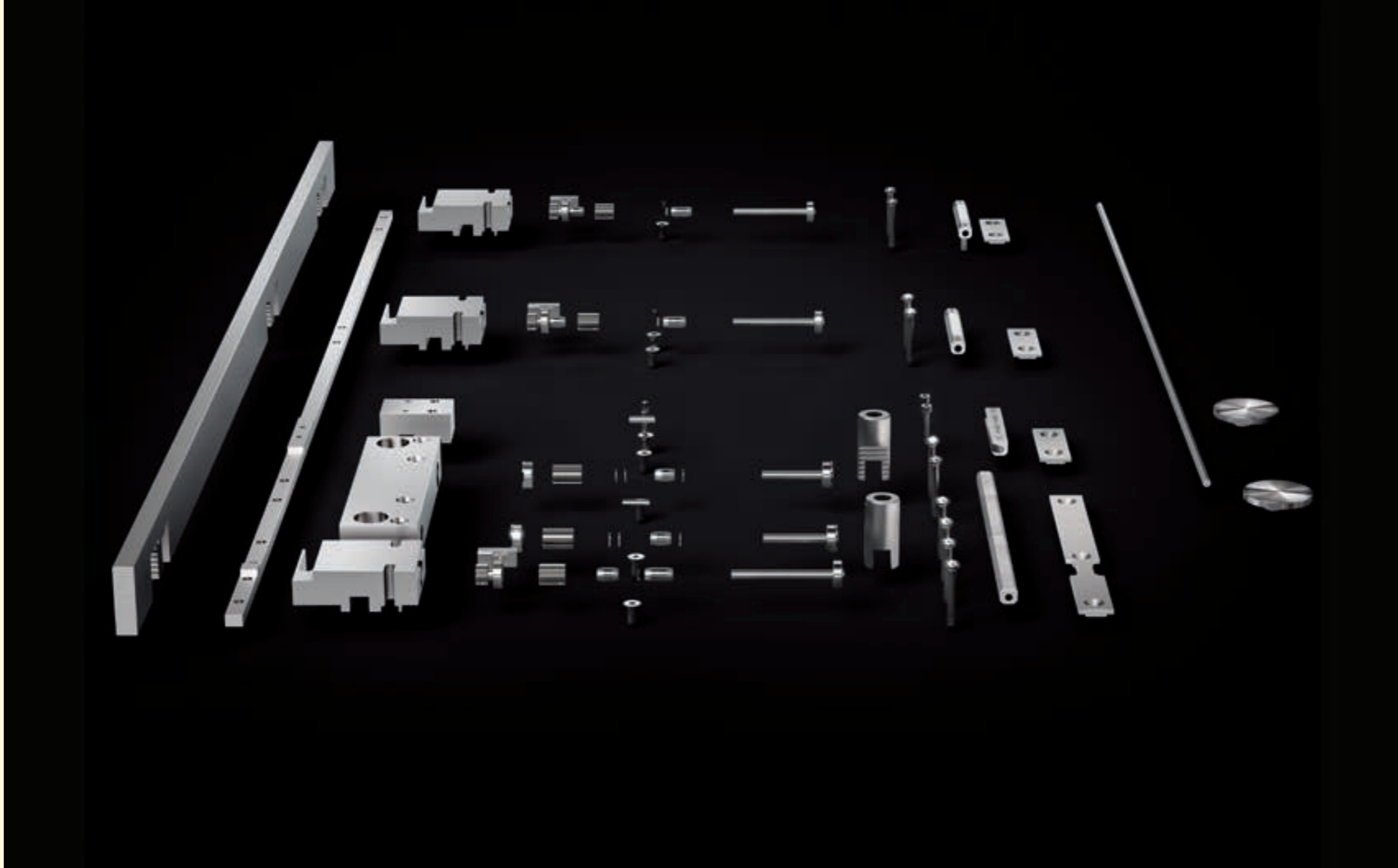
The motorisation system is fully hidden in the top part of our Vitrocsa frame and only requires a height of 12 cm. The maximum driving force is 180 N for a maximum weight of 1,200 kg per motor. The maximum motion speed is 167 mm/s-1 and slows when a second leaf is driven. It has an automatic electrical closure which is compatible with all home automation opening systems: electronic lock, push button, badge reader, etc. Our system is undergoing constant development, and new options will be available soon.

To ensure complete safety, the system stops as soon as an obstacle is detected. The motorisation system is also available for the curved and guillotine solutions.

SAFETY

It is essential for us to meet the requirements and expectations of our clients by offering them the highest level of safety. Our product meets the highest standards such as RC2. Various additional components are available to meet other safety requirements:

- Alarm directly integrated into our system
- Control of the closed leaf position
- Glass breakage detector
- Special burglary-resistant glass



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